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SAIVEERA ACADEMY CENTUM GUIDE

UNIT - 1 METALLURGY

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UNIT -1 METALLURGY

Important Question

Short Answers		
Book Back	Book Inside	
1. What is the difference between minerals and	1.Explain auto reduction of metallic ores or give	
ores? May 22	some example for the ore which does not need any	
2. What are the various steps involved in extraction	reducing agent	
of pure metals from their ores?	2. What do you meant by cementation?	
3. What is the role of Limestone in the extraction of	3.Acid leaching with example Jul 22	
Iron from its oxide Fe ₂ O ₃ ? Sep 20	4. Write the differences between roasting and	
4. Which type of ores can be concentrated by froth	calcination	
floatation method? Give two examples for such	5. What is blister copper? How it is obtained?	
ores. Sep 20,Mar 23		
5. Explain the following terms with suitable		
examples. i) Gangue ii) Slag		
6. Give the basic requirement for vapour phase		
refining.		
7.Describe the role of the following in the process		
mentioned.		
i) Silica in the extraction of copper.	2.0	
ii) Cryolite in the extraction of aluminium.		
iii) Iodine in the refining of Zirconium.		
iv) Sodium cyanide in froth floatation.		
8. Give the limitations of Ellingham diagram.		
Long A	Answers	
1.Describe a method for refining nickel / mond	1.Explain froth floatation method	
process May 22	2. Gravity separation May 22	
2. Explain zone refining process Mar 20, Mar 23	3. Explain about Van-Arkel method for refining	
3.Explain the electrometallurgy of aluminium(Hall	zirconium/titanium	
Herald Process)	4. Explain aluminothermite process	
4. Explain the principle of electrolytic refining with	5. Application of zinc, copper, gold, aluminium,	
an example Jul 22	silver	

Points To Remember

- Ore: Minerals that contains a high percentage of metal, from which it can be extracted conveniently and economically are called ores.
- ❖ Gangue: Ores are associated with non-metallic impurities, rocky materials and siliceous matter which are collectively known as gangue.
- ***** Metallurgical processes consists of
 - 1. Concentration of the ore
 - 2. Extraction of crude metal

Ellingham diagram: The graphical representation of variation of the standard Gibbs free energy of reaction for the formation of various metal oxides with temperature is called Ellingham diagram.

3. Refining of crude metal

- 1. Distillation
- 2. Liquation
- 3. Electrolytic refining
- 4. Zone Refining
- 5. Vapour phase method
- ❖ **Distillation:** In this method, the impure metal is heated to evaporate and the vapour are condensed to get pure metal
- ❖ Liquation: This method is employed to remove the impurities with high melting points from metals having relatively low melting points such as tin.
- ❖ Electrolytic refining: The crude metal is refined by electrolysis. It is carried out in an electrolytic cell containing aqueous solution of the salts of the metal of interest. The rods of impure metal are used as anode and thin strips of pure metal are used as cathode.
- ❖ Zone Refining: This method is based on the principles of fractional crystallisation. When an impure metal is melted and allowed to solidify, the impurities will prefer to be in the molten region
- ❖ Vapour phase method: In this method, the metal is treated with a suitable reagent which can form a volatile compound with the metal. Then the volatile compound is decomposed to give the pure metal.

Uses

		OSCS		
Aluminium(Al)	Zinc(Zn)	Iron(Fe)	Copper(Cu)	Gold (Au)
1.wraps	1.produce die-	1.Cast iron	1.making coins	1.Gold
2.packing materials	castings in the	pipes, valves and	and ornaments	nanoparticles
for food items	automobile,	pumps stoves		increasing the
chemical reactors,	electrical and	2.alloy of iron	2.making wires,	efficiency of solar
3.Medical	hardware	stainless steel	water pipes and	cells and also
equipments,	industries.	cutlery, surgical	other electrical	used as catalysts.
4.refrigeration units	2.Zinc oxide -	instruments	parts	used extensively
gas pipelines.	paints, rubber,			2.in jewellery
	cosmetics			
	Zinc sulphide			
	luminous paints			

Notable Reactions

1. Cyanide leaching:

$$4\text{Au}(s) + 8\text{CN}^{-}(aq) + O_2(g) + 2\text{H}_2O(l) \rightarrow 4[\text{Au}(\text{CN})_2]^{-}(aq) + 40\text{H}^{-}(aq)$$

- 2. Alkali leaching: $Al_2O_3(s) + 2NaOH(aq) + 3H_2O(l) \rightarrow 2Na[Al(OH)_4](aq)$
- 3. Acid leaching: $2ZnS(s) + 2H_2SO_4(aq) + O_2(g) \rightarrow 2ZnSO_4(aq) + 2S(s) + H_2O(aq)$

$$4. 2ZnS + 3O_2 \xrightarrow{\Delta} 2ZnO + 2SO_2 \uparrow$$

$$5.4As + 30_2 \rightarrow 2As_2O_3 \uparrow$$

$$6. S_8 + 80_2 \rightarrow 8S0_2 \uparrow$$

7.
$$P_4 + 5O_2 \rightarrow P_4O_{10} \uparrow$$

- a) ΔG_f^o of sulphide is greater than those for CS_2 and H_2S .
- b) ΔG_r^o is negative for roasting of sulphide ore to oxide
- c) Roasting of the sulphide to its oxide is thermodynamically feasible.
- d) Carbon and hydrogen are suitable reducing agents for metal sulphides

Ans. d) Carbon and hydrogen are suitable reducing agents for metal sulphides

7.Match items in column - I with the items of column - II and assign the correct code

	Column – I		Column - 2
A	Cyanide process	(i)	Ultrapure Ge
В	Froth flotation process	(ii)	Dressing of ZnS
С	Electrolytic refining	(iii)	Extraction of Al
D	Zone refining	(iv)	Extraction of Au
		(v)	Purification of Ni

	A	В	С	D
a)	(i)	(ii)	(iii)	(iv)
b)	(iii)	(iv)	(v)	(i)
c)	(iv)	(ii)	(iii)	(i)
d)	(ii)	(iii)	(i)	(v)

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Ans. c)
$$A - (iv)$$
, $B - (ii)$, $C - (iii)$, $D - (i)$

- 8. Wolframite ore is separated from tinstone by the process of
- a) Smelting

b) Calcination

c) Roasting

d) Electromagnetic separation

Ans. d) Electromagnetic separation

9. Which one of the following is not feasible

a)
$$Zn(s) + Cu^{2+}(aq) \rightarrow Cu(s) + Zn^{2+}(aq)$$

b)
$$Cu(s) + Zn^{2+}(aq) \rightarrow Zn(s) + Cu^{2+}(aq)$$

c)
$$Cu(s) + 2Ag^{+}(aq) \rightarrow Ag(s) + Cu^{2+}(aq)$$

d)
$$Fe(s) + Cu^{2+}aq) \rightarrow Cu(s) + Fe^{2+}(aq)$$

Ans. b)
$$Cu(s) + Zn^{2+} (aq) \rightarrow Zn(s) + Cu^{2+} (aq)$$

10. Electrochemical process is used to extract

a) Iron

b) Lead

c) Sodium

d) silver

Ans. c) Sodium

11. Flux is a substance which is used to convert

a) Pure copper	b) Impure copper	c) Carbon rod	d) Platinum electrode
Ans. b) Impure copper			
21. Which of the following	ng plot gives Ellingham diag	ram	
a) ΔS Vs T	b) ΔG° Vs T	c) $\Delta G^{\circ} Vs \frac{1}{T}$	d) $\Delta G^{\circ} Vs T^{2}$
Ans. b) ΔG° Vs T			
22. In the Ellingham diag	gram, for the formation of ca	rbon monoxide	
a) $\left(\frac{\Delta S^{\circ}}{\Delta T}\right)$ is negative			
$b\left(\frac{\Delta G^{\circ}}{\Delta T}\right)$ is positive			
c) $\left(\frac{\Delta G^{\circ}}{\Delta T}\right)$ is negative			
d) initially $\left(\frac{\Delta T}{\Delta G^{\circ}}\right)$ is position	tive, after 700°C, $\left(\frac{\Delta G^{\circ}}{\Delta T}\right)$ is no	egative	
Ans. c) c) $\left(\frac{\Delta G^{\circ}}{\Delta T}\right)$ is negative.	ive		
23. Which of the following	g reduction is not thermody	namically feasible?	
a) $\operatorname{Cr_2O_3} + 2\operatorname{Al} \rightarrow \operatorname{Al_2}$	$O_3 + 2Cr$	b) $Al_2O_3 + 2Cr \rightarrow$	$Cr_2O_3 + 2Al$
c) $3\text{TiO}_2 + 4\text{Al} \rightarrow 2\text{A}$	$l_2O_3 + 3Ti$	d) none of these	
Ans. b) $Al_2O_3 + 2Cr -$	$Cr_2O_3 + 2Al$		
24. Which of the following	ng is not true with respect to	Ellingham diagram?	
a) Free energy changes for	ollow a straight line. Deviati	on occurs when there is a p	hase change.
b) The graph for the form	nation of CO ₂ is a straight lir	ne almost parallel to free en	ergy axis.
c) Negative slope of CO	shows that it becomes more	stable with increase in tem	perature.
d) Positive slope of meta	l oxides shows that their stal	pilities decrease with increa	ise in temperature.
Ans. b) The graph for the	e formation of CO ₂ is a straig	ght line almost parallel to fi	ee energy axis.
	A 3 320	-10 and an	
	Addition	al Questions	
1. Which metal is used fo	r extraction of Au and Ag ar	nd also for galvanization of	iron object?
a)Mg	b) Zn	c) Cr	d)Co
Ans. b) Zn			

2. Which of the following is not a mineral of aluminium?

a) Bauxite

b) Cryolite

c) China clay

d) Malachite

Ans. d) Malachite

3. Name the process by which elements such as germanium, silicon and galium are refined.

a) Vapour phase method

b) Electrolytic refining

c) Zone refining

d) Van-Arkel method.

Ans. c) Zone refining

Ans. b) C	$uCO_3Cu(OH)_2$			
14.Zinc b	lende is			
a)ZnS		b) PbS	c) Ag_2S	d) Cu ₂ S
Ans. a)Zr	nS			
15.In acid	l leaching process	s, the insoluble sulphide is conve	erted into soluble sulphat	te and elemental
a) Carbon	ı	b) Lead	c) Sulphur	d) Zinc
Ans. c) S	ulphur			
16.Sulphi	de ore is converte	ed to oxide form by using the pro	ocess	
a) Calcin	ation	b) Roasting	c) Smelting	d) Leaching
Ans. b) R	oasting			
17.Magne	etic separation it i	s based on the difference in the	of the ore and th	ne impurities.
a) Magne	tic properties		b) Chemical properties	
c) Physica	al properties		d) Melting point.	
Ans. a) M	lagnetic propertie	es		
18.Zinc is	s extracted from z	zinc blende by		
a) Carbon	reduction proces	SS	b) Nitrogen reduction	process
c) Oxyger	n reduction proce	SS	d) All of these.	
Ans. a) C	arbon reduction p	process		
19.Gibb's	free energy is gi	ven by		
a) ΔG° =	= -nFE°	b) $\Delta G^{\circ} = nF$	c) $\Delta G^{\circ} = nFE^{\circ}$	d) $\Delta E^{\circ} = -nFG^{\circ}$
Ans. a) Δ	$G^{o} = -nFE^{o}$			
20.Na[Ag	$s(CN)_2$] is			
a) Sodiun	n aurocyanide		b) Sodium meta alumir	nate
c) Alumir	nosilicate		d) Sodium dicyano argo	entate
Ans. d) S	odium dicyano ar	gentate		
21.Semi o	conductors are pur	rified by method		
a) Zone re	efining		b) Electrolytic refining	
c) Mond's	s process		d) Bessemerisation	
Ans. a) Z	one refining			
22.Magne	esite is			
a) magnes	sium oxide		b) magnesium carbonat	te
c) magnes	sium sulphate		d) magnesium chloride	
Ans. b) m	nagnesium carbon	aate		
23.In the	metallurgy of iro	n, limestone is added to coke wh	nich acts as a	
a) reducir	ng agent	b) oxidizing agent	c) slag	d) Flux
Ans. d) F	lux			

a) suitable reducing agent		b) appropriate tem	perature
c) both (a) and (b)		d) oxidizing agent	
Ans. c) both (a) and (b)			
47.In Hall – Herold process of	calcium chloride helps	to	
a) increase the melting point		b) decrease the me	elting point
c) maintain the temperature		d) increase the bo	iling point
Ans. b) decrease the melting	point		
48. Cr ₂ O ₃ can be reduced by			
a) Aluminothermic process		b) Mond's process	
c) Cyande process		d) hydrogen reduc	tion
Ans. a) Aluminothermic production	cess		
49. Leaching process is a			
a) reduction	b) dehydration	c) redox reaction	d) dehydrogenation
Ans. c) redox reaction			
50. The complex formed who	en NaCN is added to g	galena in which ZnS is the in	mpurity
a) $2Na[Zn(CN)_4]$	b) $Na_2[Zn(CN)_4]$	c) $2Zn[Zn(CN)_4]$	d) $Na_4[Zn(CN)_4]$
Ans. b) Na ₂ [Zn(CN) ₄]			
51. In the froth floatation process for the purification of ores the particles that because			
a) they are light		b) their surface is	not easily wetted by water
c) they bear electrostatic char	rge	d) they are insolub	ole
Ans. b) their surface is not easily wetted by water			
52. In a metallurgical process	s,an acid flux is used f	for removing	
a) slag	b) basic flux	c) acidic gangue	d) basic gangue
Ans. d) basic gangue			
53. Aluminium is extracted f	rom alumina (Al ₂ O ₃) l	by electrolysis of a molten i	mixture of
a) $Al_2O_3 + KF + Na_3AlF_6$		b) $Al_2O_3 + HF + NaAll$	F_4
c) $Al_2O_3 + CaF_2 + NaAlF$	4	d) $Al_2O_3 + Na_3AlF_6 + Cal$	F_2
Ans. d) $Al_2O_3 + Na_3AlF_6 + O_3$	CaF ₂		
54. Oxide ores are concentrate	ted by		
a) roasting		b) hydraulic washing	
c) froth floatation		d) magnetic separation pro	ocess
Ans. b) hydraulic washing			
55. Froth flotation process is	to concentrate		
a) oxide ores	b) carbonate ores	c) chloride ores	d) sulphide ores
Ans. d) sulphide ores			

1. What is the difference between minerals and ores?

Minerals	Ores
Metal of interest present in small amount	Metal of interest present in high amount
All minerals are not ores	All ores are minerals
Ex: Clay – Mineral of aluminium	Ex: Bauxite – Ore of aluminium

2. What are the various steps involved in extraction of pure metals from their ores?

- 1) Concentration of the ore.
- 2) Extraction of the crude metal.
- 3) Refining of the crude metal.

3. What is the role of Limestone in the extraction of Iron from its oxide Fe₂O₃?

In the extraction of iron, a basic flux limestone is used which decomposes to form CaO which reacts with silica gangue present in the iron ore is acidic in nature to form calcium silicate (slag)

$$CaCO_3 \longrightarrow CaO + CO_2$$

 $CaO (s) + SiO_2 (s) \longrightarrow CaSiO_3 (s)$
Flux Gangue slag

4. Which type of ores can be concentrated by froth floatation method? Give two examples for such ores.

Sulphide ores can be concentrated by froth floatation method.

Example: Galena (PbS), Zinc blende (ZnS)

5. Describe a method for refining nickel.

✓ **Impure nickel** is heated in a stream of **carbon monoxide** at around **350K**. Nickel reacts with CO to form a highly volatile nickel tetracarbonyl. The solid impurities are left behind.

$$Ni(s) + 4CO(g) \longrightarrow NiCO_4(g)$$

✓ On heating nickel tetra carbonyl around 460K, the complex decomposes to give pure nickel.

$$Ni(CO)_4(g) \longrightarrow Ni(s) + 4CO(g)$$

6. Explain zone refining process with an example

- 1) The principle used in this process is **fractional crystallisation**.
- 2) In this process the impure metal is taken in the form of a rod. One end of the rod is heated using a mobile induction heater, melting the metal on that portion of the rod.
- 3) When the heater is slowly moved to the other end pure metal crystallises while impurities will move on to the adjacent molten zone formed due to the movement of the heater.
- 4) As the heater moves further away, the molten zone containing impurities also moves along with it.
- 5) This process is repeated several times by moving the heater in the same direction again and again to achieve the desired purity level.
- 6) This process is carried out in an inert gas atmosphere to prevent the oxidation of metals.
- 7) **Germanium, Silicon and gallium** which are used as semiconductor are refined by this process.

ii) Slag

Slag is a fusible chemical substance formed by the reaction of gangue with a flux.

In the extraction of iron, a basic flux limestone is used which decomposes to form CaO which reacts with silica gangue present in the iron ore is acidic in nature to form calcium silicate (slag)

11. Give the basic requirement for vapour phase refining.

- ✓ The metal should form a volatile compound ,when treated with a suitable reagent
- ✓ Then the volatile compound should decomposed to give the pure metal.

12. Describe the role of the following in the process mentioned.

- i) Silica in the extraction of copper.
- ii) Cryolite in the extraction of aluminium.
- iii) Iodine in the refining of Zirconium.
- iv) Sodium cyanide in froth floatation.
- i) In the extraction of copper, silica acts as an acidic flux to remove FeO as slag FeSiO₃.

$$\begin{array}{ccc} \text{FeO} + \text{SiO}_2(s) & \longrightarrow & \text{FeSiO}_3 \\ & & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & \\ & & & \\ & \\ & \\ & \\ & & \\ &$$

- ii) Cryolite serves as an added impurity and lowers the melting point of the Al₂O₃.
- iii) First Iodine forms a Volatile tetraiodide with impure metal, which decomposes to give pure metal. Impure zirconium metal is heated in an evacuated vessel with iodine to form the volatile zirconium tetraiodide (ZrI₄). The impurities are left behind, as they do not react with iodine.
- iv) Sodium cyanide acts as a depressing agent in froth floatation process. When a sulphide ore of a metal of interest contains other metal sulphides the depressing agent sodium cyanide selectively prevent other metal sulphides from coming to the froth.

13. Explain the principle of electrolytic refining with an example.

Crude metal like silver is refined by electrolysis carried out in an electrolytic cell.

Electro refining of silver

- 1) Cathode: Pure silver
- 2) Anode: Impure silver rods.
- 3) Electrolyte: Acidified aqueous solution of silver nitrate.
- 4) On passing current the following reactions will take place.
- 5) Reaction at anode: Ag (s) \longrightarrow Ag⁺ (aq) + 1e⁻
- 6) Reaction at cathode: Ag^+ (aq) + $1e^- \longrightarrow Ag$
- 7) During electrolysis, at the anode the silver atoms lose electrons and enter the solution. The positively charged silver cations migrate towards the cathode and get discharged by gaining electrons and deposited on the cathode.
- 8) Less electro positive impurities in the anode settle down as anode mud.

14. The selection of reducing agent depends on the thermodynamic factor: Explain with an example.

- ✓ A suitable reducing agent is selected based on the thermodynamic considerations.
- ✓ For a spontaneous reaction ΔG should be negative.

- ✓ Thermodynamically, the reduction of metal oxide with a given reducing agent can occur if ΔG for the coupled reaction is negative.
- ✓ Hence the reducing agent is selected in such a way that it provides a large negative ΔG value for the coupled reaction.
- ✓ Ellingham diagram is used to predict thermodynamic feasibility of reduction of oxides of one metal by another metal.

For example

- 1) Above 1623 K, Al has more negative ΔG^{o} value than Mg
- 2) Hence Al is used to reduce magnesia
- 3) Below 1623 K , Mg more negative ΔG^o value than Al
- 4) Hence Mg is used to reduce Al

15. Give the limitations of Ellingham diagram.

- 1) Ellingham diagram is constructed based only on thermodynamic considerations.
- 2) It gives information about the thermodynamic feasibility of a reaction.
- 3) It does not tell anything about the rate of the reaction.
- 4) It does not give any idea about the possibility of other reactions that might be taking place.
- 5) The interpretation of ΔG is based on the assumption that the reactants are in equilibrium with the product which is not always true.

16. Write a short note on electrochemical principles of metallurgy.

- 1) Reduction of oxides of active metals such as sodium, potassium etc. by carbon is thermodynamically not feasible.
- 2) Such metals are extracted from their ores by using electrochemical methods.
- 3) In this method the metal salts are taken in fused form or in solution form.
- 4) The metal ion present can be reduced by treating the solution with suitable reducing agent or by electrolysis.
- 5) Gibbs free energy change for the electrolysis is $\Delta G^{\circ} = -nFE^{\circ}$
 - \mathbf{n} = number of electrons involved in the reduction
 - F = Faraday = 96500 coulombs
 - E° = electrode potential of the redox couple.
- 6) If E° is positive, ΔG° is negative and the reduction is spontaneous.
- 7) Hence a redox reaction is planned in such a way that the e.m.f of the net redox reaction is positive.
- 8) A more reactive metal displaces a less reactive metal from its salt solution. Zinc is more reactive than copper and displaces copper from its salt solution.

$$Cu(s) + 2Ag^{+}(s) \longrightarrow Cu^{2+}(aq) + 2Ag(s)$$

 $Cu^{2+}(aq) + Zn(s) \longrightarrow Cu(s) + Zn^{2+}(aq)$

Additional Questions - Short Answers

1. What is concentration of ores?

The removal of non metallic impurities, rocky materials and siliceous matter (called as gangue) from the ores is known as concentration of ores.

2. What is leaching?

10. Which method is used to refine volatile metals? Explain it

- ✓ Distillation method is employed for low boiling volatile metals like zinc (boiling point 1180 K) and mercury (630 K).
- ✓ In this method, the impure metal is heated to evaporate and the vapours are condensed to get pure metal

11. Explain liquation with suitable example (or) How will refine the metals having low boiling liquid?

- 1. This method, is employed to remove the impurities with high melting points from metals having relatively low melting points such as tin (Sb, lead, mercury, and bismuth.
- 2. In this process, the crude metal is heated to form fusible liquid and allowed to flow on a sloping surface.
- 3. The impure metal is placed on sloping hearth of a reverberatory furnace and it is heated just above the melting point of the metal in the absence of air, the molten pure metal flows down and the impurities are left behind.
- 4. The molten metal is collected and solidified.

12. What do you meant by cementation?

Gold can be recovered by reacting the deoxygenated leached solution with zinc. In this process the gold is reduced to its elemental state (zero oxidation sate) and the process is called cementation.

$$Zn_{(s)} + 2[Au(CN)_2]^-_{(aq)} \longrightarrow [Zn(CN)_4]^{2-}(aq) + 2Au$$

13. Explain Cyanide leaching

In the concentration of gold ore, the crushed ore of gold is leached with aerated dilute solution of sodium cyanide. Gold is converted into a soluble cyanide complex. The gangue, aluminosilicate remains insoluble.

$$4Au(s) + 8CN^{-}(aq) + O_{2}(g) + 2H_{2}O(l) \longrightarrow 4[Au(CN)_{2}]^{-}(aq) + 4OH^{-}(aq)$$

14. What is Acid leaching

Leaching of sulphide ores such as ZnS, PbS etc., can be done by treating them with hot aqueous sulphuric acid.

$$2ZnS(s) + 2H_2SO_4(aq) + O_2(g) \longrightarrow 2ZnSO_4(aq) + 2S(s) + H_2O$$

In this process the insoluble sulphide is converted into soluble sulphate and elemental sulphur

15. ZnO can be reduced to the metal by heating with carbon but not Cr2O3. Jusitify your answer

Carbon has more affinity for oxygen than zinc , whereas chromium has higher affinity for oxygen than zinc. Hence ZnO can be reduced to the metal by heating with carbon but not Cr_2O_3

16. Write the differences between roasting and calcination

Roasting	Calcination
In this concentrated ore is oxidised by heating it	It is the process in which the concentrated ore is
with excess of oxygen in a suitable furnace below	strongly heated in the absence of air or limited
the melting point of the metal.	supply of air below the melting point of the metal
It is used for concentrating sulphide ores	It is used for concentrating carbonate ores
During this process SO ₂ is released	During this process CO ₂ is released

17. What is smelting?

It is a process of reducing the roasted metallic oxide to metal in molten condition. In this process, impurities are removed by addition of flux as slag and reducing agent is added.

18.List out the common refining methods

- 1. Distillation
- 2. Liquation
- 3. Electrolytic refining
- 4. Zone refining
- 5. Vapour phase method

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19. What is blister copper? How it is obtained?

- ✓ It is an impure copper.
- ✓ In Bessemerization process, the metallic copper is solidified and it has blistered appearance due to evolution of SO₂ gas formed in this process. This copper is called blistered copper.

20. Sulphide and carbonate ores are converted to oxide before reduction. Why?

Since the reduction of oxide ores involves a decrease in Gibb's free energy making ΔG value more negative, it is easier to reduce oxides therefore suphide and carbonate ores are converted to oxides before reduction.

21. What are Ellingham diagrams?

Ellingham diagrams are graphical representation of variation of ΔG vs T for the formation of oxides of elements

22. Give two examples of metal refined by a) Distillation b) Liquation c) Electrolytic refining

- a) Distillation Zinc and Mercury
- b) Liquation Tin and Antimony
- c) Electrolytic refining Copper and Zinc

23. What are the steps involved in extraction of crude metal?

- 1. Conversion of metal into metal oxide
- 2. Reduction of metal oxide into metal

24. Name the collector and depressing agent used in Froth Flotation Process

Sodium Ethyl Xanthate and Sodium Cyanide

25. How to choose the best reducing agent?

It is selected in such a way that it provides a large negative ΔG values

Additional Questions - Long answers

1. Explain froth floatation method.

- 1. This is used to **concentrate sulphide ores** such as galena (PbS) Zinc blende (ZnS) etc.
- 2. Metallic ore particles preferentially wetted by oil can be separated from gangue.
- 3. Crushed ore is mixed with water and a frothing agent like pine oil or eucalyptus oil.

- 5. The volatile titanium tetraiodide vapour is passed over a tungsten filament at a temperature aroud 1800 K.
- 6. The titanium tetraiodide is decomposed and pure titanium is deposited on the filament. The iodine is reused. $TiI_4 \xrightarrow{1800K} Ti(s) + 2I_2$

5. Give the Application of Al

- ✓ Many heat exchangers/sinks and cooking vessels are made of aluminium.
- ✓ It is used as wraps (aluminium foils) and is used in packing materials for food items,
- ✓ Its alloys with copper, manganese, magnesium and silicon are used in design of aeroplanes and other forms of transport.
- ✓ It is used in the design of chemical reactors, medical equipments ,refrigeration units and gas pipelines.
- ✓ It is used in electrical overhead electric cables with steel core for strength.

6.Explain about alkali leaching [OR]

How will you get pure alumina from impure alumina using leaching? [OR]

What is the significance of leaching in the extraction of aluminium?

- ✓ In this method, the ore is treated with aqueous alkali to form a soluble complex.
- ✓ Bauxite, an important ore of aluminium is heated with a solution of sodium hydroxide or sodium carbonate in the temperature range 470 520 K at 35 atm to form soluble sodium meta-aluminate leaving behind the impurities, iron oxide and titanium oxide.

$$Al_2O_3(s) + 2NaOH(aq) + 3H_2O(l) \longrightarrow 2Na[Al(OH)_4](aq)$$

✓ The hot solution is decanted, cooled, and diluted. This solution is neutralised by passing CO₂ gas, to the form hydrated Al₂O₃ precipitate.

$$2Na[Al(OH)_4]$$
 (aq) + $2CO_2$ (g) \longrightarrow Al_2O_3 . xH_2O (s) + $2NaHCO_3$ (aq)

✓ The precipitate is filtered off and heated around 1670 K to get pure alumina Al_2O_3 .

7. Explain about extraction of copper from copper pyrite

- 1. Ore is concentrated by froth flotation process
- 2. The concentrated ore is heated in a reverberatory furnace after mixing with silica, an acidic flux. The ferrous oxide formed due to melting is basic in nature and it combines with silica to form ferrous silicate (slag).
- 3. The remaining metal sulphides Cu₂S and FeS are mutually soluble and form a copper matte.

$$2CuFeS_{2}(s)+O_{2}(g) \longrightarrow 2FeS(l)+2Cu_{2}S(l)+2SO_{2}(g)$$
 FeS(l)+O(g) \longrightarrow FeO(l)+SO₂(g)
FeO(s)+SiO₂(s) \longrightarrow FeSiO₃(s)
Flux Gangue Slag

- 4. The matte is separated from the slag and fed to the converting furnace. During conversion, the FeS present in the matte is first oxidised to FeO. This is removed by slag formation with silica. The remaining copper sulphide is further oxidised to its oxide which is subsequently converted to metallic copper as shown below.
- 5. The metallic copper is solidified and it has blistered appearance due to evolution of SO₂ gas formed in this process. This copper is called blistered copper.

$$Cu_2S (l,s) + 3O_2 (g) \longrightarrow 2Cu_2S (l,s) + 2SO_2 (g)$$

 $2Cu_2O (l) + Cu_2S (l) \longrightarrow 6Cu (l) + SO_2 (g)$

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Important Questions

Short Answers			
Book Back	Book Inside		
1. Give any three characteristics of ionic crystals	1.Define isotropy and anisotropy Sep20		
2.Classify the following solids	2. What are covalent solids? Mar 22		
(a) P ₄ (b) Brass (c) Diamond (d) NaCl (e)	3.Define Unit cell,crystal lattice Jul 22 (180)		
Iodine Apr 21	4.Sketch FCC and find number of unit cell PTA		
3. What is meant by the term "coordination	5.What is Braggs's equation? PTA		
number"? What is the coordination number of	6. What is packing efficiency? Jul 22, PTA		
atoms in a bcc structure? Apr 21,Mar 22	7.If the radius of the compound is between		
	0.155 - 0.225, find out the coordination		
	number and structure Jul 20		
	8.Define F center with a neat diagram PTA		
	9. What is Piezoelectric crystals?		
	10. Sketch bcc fcc sc		
	11.Calculate the number of atoms in fcc Mar 23		
Long A	answers		
1. Differentiate crystalline solids and amorphous	1.Calculate packing efficiency of fcc unit cell		
solids Mar 22, PTA	2.Classification of point defects PTA		
2. Calculate the percentage efficiency of	3.Explain about impurity defect		
packing in case of body centered cubic crystal			
PTA			
3. Explain Schottky defect Sep 20,Mar 23			
4. Write a note on Frenkel defect Mar 20, Jul			
22			
5.Distinguish between hexagonal close packing			
and cubic close packing			
6. Distinguish tetrahedral and octahedral voids			
7. Write short note on metal excess and metal			
deficiency defect with an example			

Points To Remember

- Types of solids: (i) Crystalline solids (ii) Amorphous solids.
- **Crystalline solid:** Solid in which its constituents (atoms, ions or molecules), have an orderly arrangement extending over a long range.
- Amorphous solids: In Greek, amorphous means no form, the constituents are randomly arranged.
- **Isotropy**: Having identical values of physical properties such as refractive index, electrical conductance etc., in all directions
- Anisotropy: Different values of physical properties when measured along different directions

ABCABAC arrangement: Cubic Closely packed

• Radius ratio: Ratio of radius of cation to anion $\left(\frac{r_{c+}}{r_{A-}}\right)$

$\left(\frac{r_{C^+}}{r_{A^-}}\right)$	Coordinatio n number	Structure	Example
0.155 – 0.225	3	Trigonal planar	B203
0.225 -	4	•	7,, 0
0.225 -	4	Tetrahedral	ZnS
0.414 - 0.732	6	Octahedral	NaCl
0.732 - 1.0	8	Cubic	CsCl

Crystal defects classification

- 1) Point defect
- 2) Line defect
- 3) Interstitial defect
- 4) Volume defect

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- Schottky defect: Missing of equal number of cations and anions from the crystal lattice. Example: NaCl
- Frenkel defect: Dislocation of ions from its crystal lattice. The ion which is missing from the lattice point occupies an interstitial position. Example: AgBr
- Metal excess defect: Presence of more number of metal ions as compared to anions. Example:
 ZnO
- Metal deficiency defect: Presence of less number of cations than the anions. Example: FeO
- Impurity defect: Adding impurity ions which are in different valance state from that of host, vacancies are created in the crystal lattice of the host. Example: CdCl₂

Unit Cell	Packing Fraction	Vacancy percentage
Simple cubic	52.38 %	47.62
Body centered cubic	68 %	32
Face centered cubic	74 %	26

Seven Primitive crystal systems

Unit cell	Edge length	Interfacial angles
Cubic	a = b = c	$\alpha = \beta = \gamma = 90^{\circ}$
Rhombohedral	a = b = c	$\alpha = \beta = \gamma \neq 90^{\circ}$
Hexagonal	$a = b \neq c$	$lpha=eta=90^\circ$, $\gamma=120^\circ$
Tetragonal	$a = b \neq c$	$\alpha = \beta = \gamma = 90^{\circ}$
Orthorhombic	a ≠ b ≠ c	$\alpha = \beta = \gamma = 90^{\circ}$
Monoclinic	a ≠ b ≠ c	$\alpha = \gamma = 90^{\circ}, \beta \neq 90$
Triclinic	a ≠ b ≠ c	$\alpha \neq \beta \neq \gamma \neq 90^{\circ}$

Cubic Unit cell

Simple cubic unit cell (SC)	Body centered cubic unit cell(BCC)	Face centered cubic unit cell (FCC)
Number of atoms in SC	Number of unit cell in bcc	Number of unit cell in fcc
$=\frac{N_c}{8}=\frac{8}{8}=1$	$= \frac{N_c}{8} + \frac{N_b}{1} = \frac{8}{8} + \frac{1}{1}$	$= \frac{N_c}{8} + \frac{N_f}{2} = \frac{8}{8} + \frac{6}{2}$
	= 2	= 4
Radius $r = \frac{a}{2}$	Radius $r = \sqrt{2}a$	Radius $r = \frac{\sqrt{3}}{4}a$

Textual Questions

- 1. Graphite and diamond are
- a) Covalent and molecular crystals

b) ionic and covalent crystals

c) both covalent crystals

d) both molecular crystals

Ans: c) both covalent crystals

- 2. An ionic compound A_xB_y crystallizes in fcc type crystal structure with B ions at the centre of each face and A ion occupying entre of the cube. the correct formula of A_xB_y is
- a) AB
- b) AB₃

c) A_3B

 $d) A_8 B_6$

Ans: b) AB_3

- 3. The ratio of close packed atoms to tetrahedral hole in cubic packing is
- a) 1:1

b) 1:2

c) 2:1

d) 1:4

Ans: b) 1:2

4. Solid CO ₂ is an exa	imple of		
a) Covalent solid	b) metallic solid	c) molecular solid	d) ionic solid
Ans: c) molecular so	lid		
5. Assertion: monocl	inic sulphur is an example o	of monoclinic crystal system	
Reason: for a mono	oclinic system, $a \neq b \neq c$ are	and $\alpha = \gamma = 90^{\circ}$, $\beta \neq 0$	
a) Both assertion and	reason are true and reason i	s the correct explanation of asser	tion.
b) Both assertion and	reason are true but reason is	s not the correct explanation of as	ssertion.
c) Assertion is true bu	it reason is false.		
d) Both assertion and	reason are false.		
Ans: a) Both assertion	on and reason are true and re	eason is the correct explanation of	f assertion.
6. In calcium fluoride	, having the flourite structur	re the coordination number of Ca	²⁺ ion and F ⁻ ion are
a) 4 and 2	b) 6 and 6	c) 8 and 4	d) 4 and 8
Ans : c) 8 and 4			
7. The number of unit	cells in 8 gm of an element	t X (atomic mass 40) which crys	tallizes in bcc pattern is
$(N_A \text{ is the Avogadron})$	number)		
a) 6.023×10^{23}	b) 6.023×10^{22}	c) 60.23×10^{23}	$d) \left(\frac{6.023 \times 10^{23}}{8 \times 40} \right)$
Ans : b) 6.023×10^{23}	3		
8. In a solid atom M	occupies ccp lattice and $\left(\frac{1}{3}\right)$	of tetrahedral voids are occupie	ed by atom N. find the
formula of solid formed by M and N.			
a) MN	b) M_3N	c) MN_3 d) M_3N_2	
Ans: d) M_3N_2			
9.The ionic radii of A	⁺ and B ⁻ are 0.98×10^{-10}	m and 1.81×10^{-10} m. the coord	ination number of each
ion in AB is			
a) 8	b) 2	c) 6	d) 4
Ans : c) 6			
10.CsCl has bcc arrangement, its unit cell edge length is 400pm, its inter atomic distance is			
a) 400pm	b) 800pm	c) $\sqrt{3} \times 100$ pm	d) $\left(\frac{\sqrt{3}}{2}\right) \times 400 \text{pm}$
Ans : d) $\left(\frac{\sqrt{3}}{2}\right) \times 400$ p	om		
11. A solid compound XY has NaCl structure. if the radius of the cation is 100pm, the radius of the anion			
will be			
$a)\left(\frac{100}{0.414}\right)$	b) $\left(\frac{0.732}{100}\right)$	c) 100 × 0.414	d) $\left(\frac{0.414}{100}\right)$
Ans : a) $\left(\frac{100}{0.414}\right)$			
12. The vacant space in bcc lattice unit cell is			
a) 48%	b) 23%	c) 32%	d) 26%

a) Schottky defect		b) F center	
c) Frenkel defect		d) non-stoichiometric	defect
Ans: c) Frenkel defect			
21. Assertion: due to Frenke	defect, density of the cr	ystalline solid decreases.	
Reason: in Frenkel def	ect cation and anion leav	ves the crystal.	
a) Both assertion and reason	are true and reason is the	e correct explanation of asser	ction.
b) Both assertion and reason	are true but reason is no	t the correct explanation of a	ssertion.
c) Assertion is true but reaso	n is false.		
d) Both assertion and reason	are false		
d) Both assertion and reason	are false		
Ans: d) Both assertion and a	reason are false		
22. The crystal with a metal	deficiency defect is		
a) NaCl	b) FeO	c) ZnO	d) KCl
Ans: b) FeO			
23. A two dimensional solid	pattern formed by two d	ifferent atoms X and Y is sho	own .
below. The black and white squares represent atoms X and Y respectively. the			
simplest formula for the compound based on the unit cell from the pattern is			
a) XY ₈	b) X ₄ Y ₉		
c) XY ₂	d) XY ₄		
Ans : a) XY ₈			
	Additiona	al Questions	
1.An example for metal defic	ciency defect is		
a) NaCl	b) AgCl	c) FeO	d) CsCl
Ans: c) FeO			
2. An ion leaves its regular s	ite and occupies a position	on in the space between the la	attice sites. This defect is
called as			
a) Schottky defect	b) Frenkel defect	c) impurity defect	d) vacancy defect
Ans: b) Frenkel defect			
3. In a simple cubic cell, each	h point on a corner is sha	ared by	
a) one unit cell	b) two unit cells	c) eight unit cells	d) four unit cells
Ans: c) eight unit cells			

4.In Bragg's equation 'n' represent

a) number of moles

c) quantum number

Ans: d) order of diffraction

b) Avogadro number

d) order of diffraction

a)14 %	b) 15%	c)16%	d)18%	
Ans : a)14 %				
17. Which one is Non Stoich	iometric defect;			
a) Metal excess effect	b) Fı	renkel defect		
c) Metal deficiency defect	d) B	oth a and c		
Ans: d)Both a and c				
18. Percentage of free space	(vacant) in Simple	cubic, Body centered, Face cent	ered cubic unit cell (
Cubic close packing) are				
a) 47.69 %, 32 %, 26 %	b) 47.	69 %, 30 %, 26 %		
c) 48.69% , 32% , 26%	d) 47.	69 % , 32 % , 28 %		
Ans: a) 47.69 %, 32 %, 2	26 %			
19. In AAA type each sphere	e is arranged in conta	ct with of its neighbours		
a) six	b) four	c) two	d) none of these	
Ans: b) four				
20.In ABAB type each sp	here is arranged in co	ontact with of its neighbo	urs	
a)six	b)four	c) two	d)none of these	
Ans: a)six				
21. Three atoms P , Q , R crystallize in a cubic solid lattice having P atoms at corners , Q atom at body centre				
, R atom at face centre .Identify the formula of the compound				
a) PQR	b) PQR ₂	c) PQ ₂ R	d) PQR ₃	
Ans: d) PQR ₃				
22. The general formula of an ionic compound which crystallines in body-centred cubic structure is				
a) AB	b) AB ₂	c) A_2B	AB_3	
Ans: a) AB				
23. What is the arrangements	of layers in a cubic of	close packing of spheres?		
a) AB AB AB		b) ABC ABC ABC		
c) AAAAA		d) None of these		
Ans : a) AB AB AB				
24. What is the arrangements	s of layers in a hexag	onal close packing of atom?		
a) AB AB AB	b) ABC ABC ABC	c) AAAAA	d) None of these	
Ans: b) ABC ABC ABC				
24. If $\left(\frac{r_c^+}{r_A^-}\right)$ is 0.225 – 0.414, the coordination number is				
a) 3	b) 4	c) 6	d) 8	
Ans : b) 4				
25. In which crystal system a \neq b \neq c, α = β = γ = 90°				
a) tetragonal	b) orthorhombic	c) rhombohedral	d) hexagona	

36. Which one of the following is a covalent crystal?				
a) Glass	b) Diamond	c) Anthracene	d) Glucose	
Ans: b) Diamond				
37. Molecular solids contains	s neutral molecules hel	d together by		
a) strong cohesive forces		b) weak vanderwals forces		
c) weak ionic forces		d) strong electrostatic forces		
Ans: b) weak vanderwals for	orces			
35. Silicon carbide is an exar	mple of			
a) ionic solid		b) covalent solid		
c) polar molecular solid		d) non – polar molecular solid		
Ans: b) covalent solid				
36. Solid NH ₃ solid CO ₂ are	examples of			
a) covalent solids		b) polar molecular solids		
c) molecular solids		d) ionic solids		
Ans: c) molecular solids				
37. Each atom in the corner of	of the cubic unit cell is	shared by how many unit cell?		
a) 8	b) 6	c) 1	d) 12	
Ans: a) 8				
38. Which one of the following metal shows non – stoichiometric defect?				
a) FeO	b) AgBr	c) ZnO	d) Both a and c	
Ans: d) Both a and c				
39. Which is the coordination	n number of each atom	in a simple cubic unit cell?		
a) 8	b) 6	c) 12	d) 4	
Ans : b) 6				
40. The number of atoms bel	longs to bcc unit cell is			
a) 2	b) 4	c) 6	d) 12	
Ans : a) 2				
41. The number of atoms bel	ongs to fcc unit cell is			
a) 2	b) 4	c) 6	d) 8	
Ans : b) 4				
42. The atoms the face centre	e is being shared by	unit cells.		
a) 4	b) 8	c) 2	d) 6	
Ans : c) 2				
43. The coordination number of zinc sulphide is				
a) 3	b) 4	c) 6	d) 8	
Ans : b) 4				

44. The coordination number of CsCl is

a) 3

b) 4

c) 6

d) 8

Ans: d) 8

45. Metal excess defect is possible in

a) AgCl

b) AgBr

c) KC1

d) FeS

Ans: c) KCl

Textual Questions

1.Define unit cell.

- ✓ A basic repeating structural unit of a crystalline solid in a threedimensional pattern is called a unit cell.
- \checkmark A unit cell is characterised by the three edge lengths or lattice constants a ,b and c and the angle between the edges α, β and γ

2. Give any three characteristics of ionic crystals

- 1) They have high melting points.
- 2) They does not conduct electricity, because the ions are fixed in their lattice positions.
- 3) They conduct electricity in molten state (or) when dissolved in water because, the ions are free to move in the molten state or solution.
- 4) They are hard as only strong external force can change the relative positions of ions.

3. Differentiate crystalline solids and amorphous solids

Crystalline Solids	Amorphous solids	
Long range orderly arrangement of	Short range, random arrangement of	
constituents.	constituents.	
Definite shape	Irregular shape	
Anisotropic in nature	Isotropic in nature	
They are true solids	They are considered as pseudo solids (or)	
	super cooled liquids	
Definite Heat of fusion	Heat of fusion is not definite	
They have sharp melting points.	Gradually soften over a range of temperature and	
	so can be moulded	
Examples: NaCl, diamond,	Examples: Plastics, glass	

4. Classify the following solids

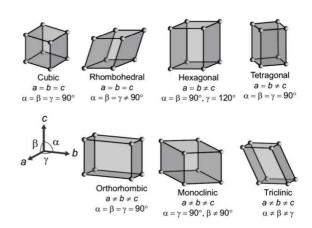
- (a) P4 (b) Brass (c) Diamond (d) NaCl (e) Iodine
- (a) P₄ Molecular solid
- (b) Brass Metallic solid
- (c) Diamond Covalent solid
- (d) NaCl Ionic solid
- (e) Iodine Molecular solid

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5. Explain briefly seven types of unit cell.

There are seven primitive crystal systems

- 1) Cubic
- 2) Tetragonal
- 3) Orthorhombic
- 4) Hexagonal
- 5) Monoclinic
- 6) Triclinic
- 7) Rhombohedral



6.Distinguish between hexagonal close packing and cubic close packing

Hexagonal Close packing	Cubic Close packing
'ABA' arrangement	'ABC' arrangement
The spheres of the third layer is exactly aligned as	The spheres of the third layer is not aligned with
first layer	those of either the first or second layer.
The unit cell of hexagonal close packing has 6	The unit cell of cubic close packing has 4 spheres
spheres.	
Tetrahedral voids of the second layer are covered	Octahedral voids of the second layer are covered by
by the sphere of the third layer	the sphere of the third layer

7. Distinguish tetrahedral and octahedral voids.

Tetrahedral Void	Octahedral Void
When a sphere of second layer (b) is above the	When the voids (y) in the first layer (a) are
void (x) of the first layer (a), tetrahedral void is	partially covered by the spheres of layer (b),
formed.	octahedral void (a)
number of tetrahedral voids generated is equal to	number of octahedral voids generated is equal to
2n.	n
This constitutes four spheres, three on the lower	This constitutes six spheres the lower layer (a)
(a) and one in the upper layer (b).	and three in the upper layer (b)
When the centers of these four spheres are	When the centers of these six spheres
joined, a tetrahedron is formed	are joined, an octahedron is formed.
The coordination number is 4.	The coordination number is 6.

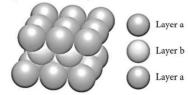
8. What are point defects?

- ✓ If the deviation in the perfect crystal occurs due to missing atoms , displaced atoms or extra atoms the imperfection is called as point defect.
- ✓ It occurs due to imperfect packing during the original crystallisation or they may arise from thermal vibrations of atoms at elevated temperature.

Types: Stoichiometric, Non stoichiometric, Impurity defect

(ii) ABAB.. Type

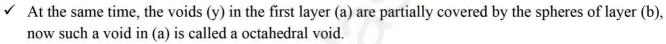
- ✓ In this arrangement, the spheres in the first layer (A type) are slightly separated and the second layer is formed by arranging the spheres in the depressions between the spheres in layer A .
- ✓ The third layer is a repeat of the first.
- ✓ This pattern ABABAB is repeated throughout the crystal.
- ✓ In this arrangement, each sphere has a coordination number of 8, four neighbors in the layer above and four in the layer below.



Body Certered Cubic (BCC)

(iii) ABCABC type arrangement

- ✓ In this arrangement, the first layer is formed by arranging the spheres as in the case of two dimensional ABAB arrangements.
- ✓ The spheres of second row fit into the depression of first row. This is layer 'a'.
- ✓ The second layer is formed by placing the spheres in the depressions of the first layer. This is layer 'b'.
- \checkmark There are two types of voids x and y.
- ✓ Wherever a sphere of second layer (b) is above the void (x) of the first layer (a), a tetrahedral void is formed. This constitutes
 - four spheres three in the lower (a) and one in the upper layer (b). When the centers of these four spheres are joined, a tetrahedron is formed.



- ✓ The third layer may be placed over the second layer in such a way that all the spheres of the third layer fit in octahedral voids. This arrangement of the third layer is different from other two layers (a) and (b), and hence, the third layer is designated (c). If the stacking of layers is continued in abcabcabc... pattern, then the arrangement is called cubic close packed (ccp) structure.
- ✓ In ccp arrangements, the coordination number of each sphere is 12 six neighbouring spheres in its own layer, three spheres in the layer above and three sphere in the layer below.

13. Why ionic crystals are hard and brittle?

- ✓ Only strong forces can change the relative position of its constituent ions, so they are hard
- ✓ In ionic compounds the ions are rigidly held in a lattice because the positive and negative ions are strongly attracted to each other and difficult to separate.
- ✓ But the brittleness of a compound is how easy it is to shift the position of atoms or ions in a lattice

14. Calculate the percentage efficiency of packing in case of body centered cubic crystal

The spheres are touching along the leading diagonal of the cube

In $\triangle ABC$

$$AC^{2} = AB^{2} + BC^{2}$$

 $AC = \sqrt{AB^{2} + BC^{2}}$
 $AC = \sqrt{a^{2} + a^{2}} = \sqrt{2a^{2}} = \sqrt{2}a$

% of Ni in Ni²⁺ = 91.66%
Fraction of Ni³⁺ = (atom of Ni³⁺ / total number of atoms of Ni)
=
$$\left(\left(\frac{0.08}{0.96}\right)\right)$$

= 0.083
% of Ni in Ni³⁺= 8.33%

17. What is meant by the term "coordination number"? What is the coordination number of atoms in a bcc structure?

- ✓ The number of nearest neighbour that surrounding a particle in a crystal is called coordination number.
- \checkmark The coordination number of atoms in a bcc structure is 8.

18. Aluminium crystallizes in a cubic close packed structure. Its metallic radius is 125pm. Calculate the edge length of unit cell.

let 'a' is the edge of the cube and 'r' is the radius of atom.

Given:
$$r = 125 \text{ pm}$$

 $a = 2\sqrt{2} r$

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Sub the value of 'r' we get,

$$a = 2 \times 1.414 \times 125 \text{ pm}$$

= 354 pm (approximately)

19.If NaCl is doped with 10^{-2} mol percentage of strontium chloride, what is the concentration of cation vacancy?

Given: Concentration of $SrCl_2 = 10^{-2}$ mole %

Concentration is in percentage so that take total 100 mole of solution

Number of moles of $NaCl = 100 - moles of SrCl_2$

Moles of SrCl₂ is very negligible as compare to total moles.

Number of moles of NaCl = 100

1 mole of NaCl is dopped with
$$SrCl_2 = \frac{10^{-2}}{100}$$
 moles
$$= 10^{-4}$$
mole of $SrCl_2$

cation vacancies per mole of $NaCl = 10^{-4}$ mole

1 mole =
$$6.023 \times 10^{23}$$
 particles

So, cation vacancies per mole of NaCl =
$$10^{-4} \times 6.023 \times 10^{23}$$

= 6.023×10^{19} vacancies

20.KF crystallizes in fcc structure like sodium chloride. Calculate the distance between K⁺ and F⁻ in KF. (Given: density of KF is 2.48 g cm⁻³)

Given:
$$\rho = 2.48 \, \text{g cm}^{-3}$$

Since it is face centered, number of unit cell =
$$4$$
, Molar mass of KF = 58.8

$$a^{3} = \frac{nM}{\rho N_{A}}$$

$$= \frac{4 \times 58.8}{2.48 \times 6.023 \times 10^{23}}$$

$$a^{3} = 1.57 \times 10^{-22} \text{ cm}^{3}$$

Edge length =
$$(a) = 538 \text{ pm}$$

$$d = \frac{a}{\sqrt{2}}$$

1. An element has a face centered cubic unit cell with a length of 352.4 pm along an edge. The density of the element is 8.9 gcm⁻³. How many atoms are present in 100 g of an element?

Given:
$$a = 352.4 \text{ pm}$$
, $n = 4$ (face centered cubic), $\rho = 8.9 \text{gcm}^{-3}$, $N_A = 6.023 \times 10^{23}$
$$M = \frac{\rho a^3 N_A}{n}$$

$$= \frac{8.9 \times (352.4 \times 10^{-12})^3 \times 6.023 \times 10^{23}}{4}$$

$$= 586.47 \times 10^{-1} = 58.65 \text{g}$$

58.65 g of the element contains 6.023×10^{23} atom

100g of the element will contain =
$$\frac{6.023 \times 10^{23} \times 100}{58.65}$$
 atoms
$$= 1.026 \times 10^{22}$$
 atoms

2.Determine the density of CsCl which crystallizes in a bcc type structure with an edge length 412.1 pm.

Given: M = 168.5 ,
$$n = 2$$
 , $a = 412.1 \times 10^{-12}$, $N_A = 6.023 \times 10^{23}$
$$\rho = \frac{nM}{a^3 N_A}$$

$$\rho = \frac{2 \times 168.5}{(412.1 \times 10^{-12})^3 \times 6.023 \times 10^{23}}$$

$$= 0.779 \times 10$$

$$= 7.99 = 8 \text{g cm}^{-3}$$

3.A face centered cubic solid of an element (atomic mass 60) has a cube edge of 4\AA . Calculate its density.

1. What are General characteristics of solids

- ✓ Solids have definite volume and shape.
- ✓ Solids are rigid and incompressible
- ✓ Solids have strong cohesive forces.
- ✓ Solids have short inter atomic, ionic or molecular distances.
- ✓ Their constituents have fixed positions and can only oscillate about their mean positions

2. What are two types of solids based on the arrangement of their constituents.

- (i) Crystalline solids
- (ii) Amorphous solids.

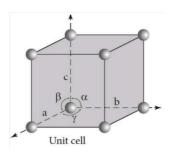
3. Define isotropy and anisotropy

 Isotropy means uniformity in all directions. In solid state isotropy means having identical values of physical properties such as refractive index, electrical conductance etc., in all directions, λ – the wavelength of X-ray used for diffraction.

- θ The angle of diffraction
- n Order of diffraction

10. What are characteristic parameters of a unit cell?

Three edge lengths or lattice constants - a ,b and c angle between the edges - α , β and γ

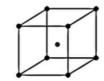


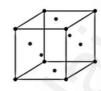
11. What is meant by packing efficiency? How it is measured?

- ✓ The percentage of total volume occupied by these constituent spheres gives the packing efficiency of an arrangement
- ✓ Packing fraction = $\frac{\text{Total volume occupied by sphere in a unit cell}}{\text{volume of unit cell}} \times 100$

12. Sketch the a) Simple cubic b) Body-centered cubic c) Face centered cubic lattices





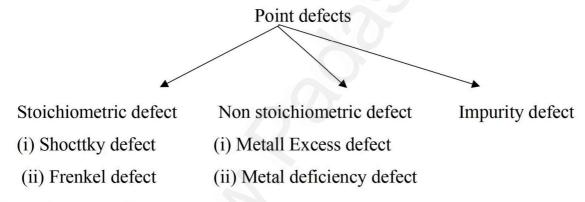


Simple cubic

Body centered cubic

Face centered cubic

13. How will you classify point defects



14. How will you classify crystal defects?

- 1) Point defects
- 2) Line defects
- 3) Interfacial defects
- 4) Volume defects

15. What is Piezoelectric crystals?

- ✓ Piezoelectricity is the appearance of an electrical potential across the sides of a crystal when you subject it to mechanical stress.
- ✓ The word piezoelectricity means electricity resulting from pressure and latent heat.

Additional Questions - Long Answers

1. Calculate packing efficiency of simple cubic unit cell

Packing fraction = $\frac{\text{Total volume occupied by sphere in a unit cell}}{\text{volume of unit cell}} \times 100.....(1)$

Consider a cube with an edge length 'a'

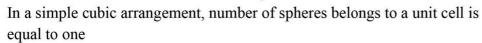
Volume of the cube with edge length $a = a^3$(2)

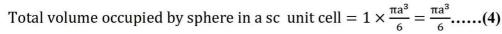
r - radius of the sphere

From the figure a = 2r which implies $r = \frac{a}{2}$

Volume of the sphere with radius 'r' = $\frac{4}{3}\pi r^3$

$$= \frac{4}{3}\pi \left(\frac{a}{2}\right)^3$$
$$= \frac{\pi a^3}{6} \dots (3)$$

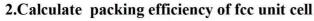




Dividing (4) by (2)

Packing fraction =
$$\frac{\frac{\pi a^3}{6}}{a^3} \times 100 = 52.13\%$$

only 52.31% of the available volume is occupied by the spheres in simple cubic packing, making inefficient use of available space and hence minimizing the attractive forces.



From the figure

$$AC = 4r$$

$$4r = a\sqrt{2}$$

$$r = \frac{a\sqrt{2}}{4}$$

In AABC

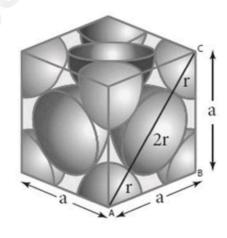
$$AC^2 = AB^2 + BC^2$$

$$AC = \sqrt{AB^2 + BC^2}$$

$$AC = \sqrt{a^2 + a^2} = \sqrt{2a^2} = \sqrt{2}a$$

Volume of the sphere with radius 'r' = $\frac{4}{3}\pi r^3$

$$= \frac{4}{3}\pi \left(\frac{a\sqrt{2}}{4}\right)^3$$
$$= \frac{\sqrt{2}}{34}\pi a^3$$



Number of spheres belong to a unit cell in fcc arrangement is equal to 4 and hence the total volume of all spheres

$$=4 \times \frac{\sqrt{2}}{24} \pi a^3 = \frac{\sqrt{2} \pi a^3}{6}$$

Packing fraction =
$$\frac{\text{Total volume occupied by sphere in a unit cell}}{\text{volume of unit cell}} \times 100$$
$$= \frac{\left(\frac{\sqrt{2}\pi a^3}{6}\right)}{(a)^3} \times 100$$
$$= \frac{1.414 \times 3.14 \times 100}{6} = 74\%$$

74 % of the available volume is occupied. The available space is used more efficiently than in simple cubic packing.

3. How is radius ration is useful in determination of structure of an ionic compound?

 \checkmark The ratio of radius of cation and anion $\frac{r_C^+}{r_A^-}$ plays an important role in determining the structure.

$\left(rac{r_{c}^{+}}{r_{A}^{-}} ight)$	Coordination number	Structure	Example
0.155- 0.225	3	Trigonal planar	B_2O_3
0.225 - 0.414	4	Tetrahedral	ZnS
0.414 - 0.732	6	Octahedral	NaC1
0.732 - 1.0	8	Cubic	CsCl

4. How will you derive the formula of density of a unit cell

By Using the edge length of a unit cell, we can calculate the density of the crystal by considering a cubic unit cell as follows.

Density of the cell
$$\rho = \frac{\text{Mass of the unit cell}}{\text{volume of unit cell}}$$

Sub (2) in (1)

Mass of the unit cell= $n \times \frac{M}{N_A}$

For a cubic unit cell, all the edge lengths are equal i.e, a=b=c

Volume of the unit cell = a^3

$$\rho = \frac{n \times M}{a^3 N_A}$$

5. Explain about classification of solids

Ionic Solids

- ✓ The structural units of an ionic crystal are cations and anions.
- ✓ They are bound together by strong electrostatic attractive forces.
- ✓ Ionic crystals possess definite crystal structure

Example: NaCl

Covalent solids

- ✓ In covalent solids, the constituents (atoms) are bound together in a three dimensional network entirely by covalent bonds.
- ✓ Such covalent network crystals are very hard, and have high melting point. They are usually poor thermal and electrical conductors.

Examples: Diamond, silicon carbide

Molecular solids

- ✓ In molecular solids, the constituents are neutral molecules.
- ✓ They are held together by weak van der Waals forces. Generally molecular solids are soft and they do not conduct electricity.
- ✓ These molecular solids are further classified into three types.

(i) Non-polar molecular solids

In non polar molecular solids constituent molecules are held together by weak dispersion forces or London forces

Examples: Naphthalene, anthracene etc.,

(ii) Polar molecular solids

Thee constituents are molecules formed by polar covalent bonds. They are held together by relatively strong dipole-dipole interactions. They have higher melting points than the non-polar molecular solids.

Examples: Solid CO₂, solid NH₃ etc.

(iii) Hydrogen bonded molecular solids

The constituents are held together by hydrogen bonds. They are generally soft solids under room temperature.

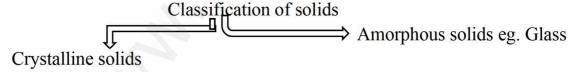
Examples: Solid ice (H₂O), glucose, urea etc.,

iv)Metallic solids

In metallic solids, the lattice points are occupied by positive metal ions and a cloud of electrons pervades the space. They are hard, and have high melting point. Metallic solids possess excellent electrical and thermal conductivity. They possess bright lustre. Examples: Metals and metal alloys belong to this type of solids,

Example: Cu,Fe,Zn, Ag,Au, Cu-Zn etc.

6. Classification of solids



- (i) Ionic crystals Ex.NaCl
- (ii) Covalent crystals Ex: Diamond
- (iii) Molecular crystals Ex: naphthalene, anthracene, glucose
- (iv)Metallic crystals Ex: All metallic elements (Na, Mg,Cu,Au,Ag etc...)
- (v) Atomic solids ex: frozen elements of Group 18

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SAIVEERA ACADEMY CENTUM GUIDE

UNIT - 11

HYDROXY COMPOUNDS AND ETHERS

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UNIT-11 HYDROXY COMPOUNDS AND ETHERS

Important Questions

Short Answers		
Book Back	Book Inside	
1.Identify the product (s) is / are formed when	1.What is Saytzeff's rule	
1 – methoxy propane is heated with excess HI.	2.Explain Swern oxidation	
Name the mechanism involved in the reaction	3.How will you get ethene from ethylene	
2.Is it possible to oxidise t – butyl alcohol	glycol?	
using acidified dichromate to form a carbonyl	4. Write about Test to differentiate alcohol and	
compound	phenols	
3.Explain Kolbe's reaction	5. How will you prepare 1,2 – epoxyethane	
4. What is meta merism? Give the structure	(oxirane) and dioxane from ethylene glycol?	
and IUPAC name of metamers of 2-methyoxy	Apr 21	
Propane	6. How will you prepare ethanal? Apr 21	
5.Phenol is distilled with Zn dust followed by	(acetaldehyde)from ethylene glycol?	
friedel – crafts alkylation with propyl chloride	7.How will you prepare acrolein from glycerol	
to give a compound B, B on oxidation gives (c)	?	
Identify A,B and C.	8. How will you prepare acrolein from glycerol	
	9. What is Baeyer's reagent? How it converts	
	ethane to ethylene glycol? Sep 20	
	10.Uses of diethyl ether and glycerol	
Long A	answers	
1. How is phenol prepared from	1.Write a note on coupling reaction of phenol	
i) chloro benzene (Dows process)	or dye test of phenol Mar 20	
ii) isopropyl benzene	2.Write a short note on Riemer Tiemann	
17. Complete the following reactions	Reaction	
i) $CH_3CH_2OH \xrightarrow{PBr_2} A \xrightarrow{aq.NaOH} B \xrightarrow{Na} C$	3. How will you differentiate	
Zn dust CHCl	primary,secondary and tertiary alcohols by	
	Lucas test? Jul 20, Sep 20	
$\xrightarrow{\text{KMnO}_4\backslash \text{H}^+}$ C	4.Starting from phenol how will you prepare	
	the following	
	(i)Aniline (ii)Benzoquinone (iii)Cyclohexanol	
	(iv) Picric acid	

Points To Remember

1) 1° alcohol - Functional Group attached carbon directly boned to one carbon atom

For example: CH₃CH₂OH

2) 2° alcohol - Functional Group attached carbon directly boned to two carbon atoms

For example : $(CH_3)_2CHOH$

3) 1° alcohol - Functional Group attached carbon directly boned to three carbon atoms

For example: (CH₃)₃COH

Basic rules to name the alcohols.

- 1. Select the longest continuous chain of carbon atoms (root word) containing the functional group (-OH).
- 2. Number the carbon atoms in the chain so that the carbon bearing the -OH group has the lowest possible number.
- 3. Name the substituent (if any)
- 4. Write the name of the alcohol as below.

Prefix + Root word + Primary suffix + Secondary suffix (substituents) (longest chain) (Saturation / unsaturation) (ol)

- Lithium aluminium hydride does not reduce the carbon–carbon double bond present in unsaturated carbonyl compound and hence it is a best reagent to prepare unsaturated alcohols.
- Among isomeric alcohols primary alcohols have higher boiling point and the tertiary alcohols have lower boiling points.
- The relative reactivities of alcohols in the dehydration reaction follows the order
 - o primary < secondary < tertiary
- Pyridinium chlorochromate (PCC) To stop the oxidation of aldehyde, ketone to acid
- Acidity of 1°, 2° and 3° alcohols: 1° alcohol > 2° alcohol > 3° alcohol

Notes For Organic Problems

Molecular Formula	Compound Name	Structure
C ₂ H ₆ O (alcohol)	Ethanol	CH ₃ CH ₂ OH
C ₂ H ₆ O ₂ (alcohol)	Ethylene Glycol	$_{\mathrm{CH_{2}}}^{\mathrm{CH_{2}}}$ oh $_{\mathrm{CH_{2}}}^{\mathrm{CH_{2}}}$ oh

C ₃ H ₈ O ₃ (alcohol)	Glycerol	СН ₂ ——ОН СН——ОН
		ĊН ₂ ОН
C ₆ H ₆ O	Phenol	OH OH OR C_6H_5OH
C ₂ H ₄ (alkene)	ethene	$CH_2 = CH_2$
C ₆ H ₆	Benzene	
CH ₂ O(aldehyde)	Formaldehyde	НСНО
C ₂ H ₄ O(aldehyde)	Acetaldehyde	CH ₃ CHO
C ₇ H ₇ O ₂ (aldehyde)	Salicyclicaldehyde	СНО
C ₄ H ₁₀ O (ether)	Ethoxyethane(diethylether)	C ₂ H ₅ OC ₂ H ₅
C ₇ H ₈ O (ether)	anisole	OCH ₃
C ₆ H ₇ N	Aniline	Or C ₆ H ₅ NH ₂

Preparation of alcohol

 $1.R - X + NaOH \xrightarrow{\Delta} R - OH + NaX$

2.Alkene + water $\xrightarrow{\text{conc.H}_2SO_4}$ 2° Alcohol

3.From Grignard reagent

(i) HCHO + RMgX → 1° Alcohol

(ii) Aldehyde except HCHO + RMgX ----- 2° Alcohol

(iii) Ketone + RMgX → 3° Alcohol

4. Hydroboration: Diborane + alkene $\xrightarrow{\text{H}_2\text{O}_2}$ 1°Alcohol

5. Reduction of carbonyl compounds

Aldehyde $\stackrel{[H]}{\rightarrow}$ 1°Alcohol

Ketone $\stackrel{[H]}{\rightarrow}$ 2°Alcohol

Preparation of glycol [ethane 1,2-diol]

Ethene
$$\xrightarrow{\text{Cold alk.KmNO}_4}$$
 ethylene glycol

Chemical Properties of alcohol

1.Alcohol + HBr
$$\xrightarrow{-H_2O}$$
 Bromoalkane

2. Alcohol +
$$PCl_5 \xrightarrow{-HCl}$$
 Chloroalkane

3. Alcohol +
$$SOCl_2 \xrightarrow{-HCl,-SO_2}$$
 Chloroalkane

4. Alcohol
$$\xrightarrow{\text{(Conc.H}_2SO_4)}$$
 Alkene

5. Catalytic dehydrogenation

(i) 1°Alcohol
$$\xrightarrow{\text{Cu}}$$
 Aldehyde

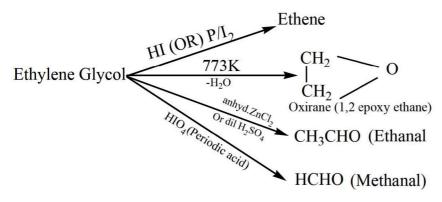
(ii) 2°Alcohol
$$\xrightarrow{\text{Cu}}$$
 Ketone

6.Dehydration reaction

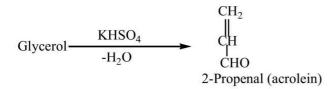
$$3$$
°Alcohol \xrightarrow{Cu} Alkene

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Chemical Properties of ethylene glycol (ethane 1,2-diol)



Chemical Property of Glycerol



Preparation of Phenols

1.Dows Process

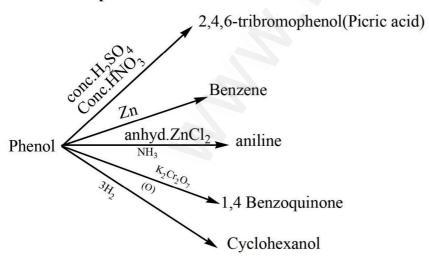
Chlorobenzene + NaOH $\xrightarrow{633K}$ Sodium Phenoxide \xrightarrow{HCl} Phenol + NaCl

2.Benzene sulphonic acid + NaOH $\xrightarrow{623K}$ Sodium Phenoxide \xrightarrow{HCl} Phenol + NaCl

3.Aniline + Nitrous acid \longrightarrow Benzene diazonium chloride $\stackrel{\text{H}_2\text{O}}{\longrightarrow}$ Phenol + N₂ + HCl

4.Cumene $\xrightarrow{(0)}$ Cumene hydroperoxide $\xrightarrow{Conc.H_2SO_4}$ Phenol + acetone

Chemical Properties of Phenol



1. Kolbe's reaction

 $Phenol \xrightarrow{NaOH} Sodium \ phenox die \xrightarrow{CO_2} Sodium \ salicylate \xrightarrow{H^+/H_2O} Salicyclic \ acid$

4. In the reaction sequence, Ethene $\xrightarrow{\text{HOCl}}$ A \xrightarrow{X} ethane-1-2-diol.A and X respectively are

a) Chloroethane and NaOH

- b) ethanol and H₂SO₄
- c) 2 chloroethan -1-ol and NaHCO₃
- d) ethanol and H2O

Ans: c) 2 - chloroethan -1-ol and NaHCO₃

5. Which one of the following is the strongest acid

- a) 2 nitrophenol
- b) 4 chlorophenol
- c) 4 nitrophenol
- d) 3 nitrophenol

c) 4 – nitrophenol

6. CH₂—OH on treatment with Con H₂SO₄ predominately gives

a) CH₂

- b) CH₃
- c) CH₃
- d) < >—CH₃



- 7. Carbolic acid is
- a) Phenol

- b) Picric acid
- c) benzoic acid
- d) phenylacetic acid

Ans: a) Phenol

8. Which one of the following will react with phenol to give salicyladehyde after hydrolysis.

- a) Dichloro methane
- b) trichloroethane
- c) trichloro methane
- d) CO_2

Ans: c) trichloro methane

9. $(CH_3)_3 - C - CH(OH)CH_3 \xrightarrow{H_2SO_4} X$ (major product)

a) $(CH_3)_3CCH = CH_2$

- b) $(CH_3)_2C = C(CH_3)_2$
- c) $CH_2 = C(CH_3)CH_2 CH_2 CH_3$
- d) $CH_2 = C(CH_3) CH_2 CH_2 CH_3$

Ans: b) $(CH_3)_2C = C(CH_3)_2$

10. The correct IUPAC name of the compound

- H₃C—CH—CH₂—CH₂—OH
- a) 4 chloro 2, 3 dimethyl pentan 1 ol
- b) 2,3 dimethyl 4- chloropentan -1-ol
- c) 2,3,4 trimethyl 4- chlorobutan -1-ol
- d) 4 chloro 2,3,4 trimethyl pentan 1 ol

Ans: a) 4 - chloro - 2, 3 - dimethyl pentan - 1 - ol

11. Assertion: Phenol is more acidic than ethanol

19. One mole of an organic compound (A) with the formula C_3H_8O reacts completely with two moles of HI					
to form X and Y. When Y is	s boiled with aqueous	s alkali it forms Z. Z a	nswers the iodoform test. The		
compound (A) is					
a) propan – 2-ol	b) propan -1-ol	c) ethoxy ethane	d) methoxy ethane		
Ans: d) methoxy ethane					
20. Among the following ethers which one will produce methyl alcohol on treatment with hot HI?					
a) $(H_3C)_3 - O - CH_3$	b) ($CH_3)_2 - CH - CH_2 -$	$0 - CH_3$		
c) $CH_3 - (CH_2)_3 - O - CH$	d)	CH ₃ —CH ₂ —CH—	—o—сн ₃		
Ans: $(H_3C)_3 - 0 - CH_3$		CH ₃			
21. Williamson synthesis of	preparing dimethyl	ether is a / an /			
a) SN ¹ reactions		b) SN ² reaction			
c) electrophilic addition		d) electrophilic sul	bstitution		
Ans : b) SN ² reaction					
22. On reacting with neutral ferric chloride, phenol gives					
a) red colour b) vio	let colour c) d	ark green colour d) r	no colouration.		
Ans: b) violet colour					
	Addi	tional Questions			
1. 1-methoxy propane and 2	-methoxy propane ar	re			
a) chain isomers b) position isomers c) metamers d) functional isomers					
2. Which one of the alcohol cannot be prepared by Grignard reagent?					
a) Methanol	b) ethanol	c) iso propyl a	lcohol d) phenyl methanol		
3. Which among the followi	ng statement are corn	rect with regard to alky	yl halides?		
a) Alkyl halides on heating with aq NaOH gives alcohol					
b) 1° alkyl halides proceed by SN ₂ mechanism.					
c) 2° and 3° alkyl halides undergo substitution by SN ₁ mechanism.					
d) all the above.					
4. Which among the followi	ng reagent is not use	d to differentiate ethar	nol and phenol?		
	$C_6H_5N_2Cl$	c) NaOH	d) anhydrous ZnCl ₂		
5. Which one of the following alcohols on oxidation gives carboxylic acid with lesser number of carbon					
atoms?					
a) $(CH_3)_2 - CH - CH_2OH$		b) CH ₃ CH	₂ CHOHCH ₃		
c) $CH_3 - (CH_2)_3 - CH_2OH$		d) both (a) and (c)			
6. An organic compound 'A' reacts with methyl magnesium chloride followed by hydrolysis to form 'B'.					
'B' gives a blue colour with Victor Meyers test. Identify A and B respectively.					
a) acetaldehyde, tert butyl al	cohol	b) acetone, isoprop	yl alcohol		

19. 1-propanol and 2-propanol can be best distinguished by					
a) oxidation with KMnO ₄	followed by reaction with	Fehling solution.			
b) oxidation with acidic dichromate followed by reaction with Fehling solution.					
c) oxidation by heating with copper followed by reaction with Fehling solution.					
d) oxidation with concent	trated H ₂ SO ₄ followed by	reaction with Fehli	ng solution.		
20. Predict the structure of propane-1,2 diol					
a) $CH_2(OH) - CH_2CH_2OH$		b) HOCH ₂ – CH ₂ OH			
c) CH ₃ CH(OH)CH ₂ OH		d) None of these			
21. The reactivity of alco	hols with respect to oxidat	ion decreases with			
a) increase in α -H	b) decrease in α-H	c) increase in β-H	d) decrease in β-H		
22. Intermolecular hydrog	gen bonding in ethylene gl	ycol leads to its			
a) high viscosity	o) high boiling point	c) hydroscopic na	ture d) all the above		
23. The ionization constant of phenol is higher than that of ethanol because					
a) phenoxide ion is bulkier than ethoxide					
b) phenoxide ion is stronger base than ethoxide					
c) phenoxide ion is stabilized through delocalization					
d) phenoxide ion is less stable than ethoxide ion					
24. Alcohols are isometri	c with				
a) aldehyde	b) ketones	c) ethers	d) esters		
25. Alcohols are soluble in polar solvents like water due to					
a) intermolecular hydrogen bonding		b) intramolecular hydrogen			
c) co-ordinate bonding		d) ionic bonding.			
26. Higher alcohols are not soluble in water because of					
a) hydrophilic alkyl group		b)	hydrophobic alkyl groups		
c) hydrophilic aryl group		d) :	hydrophobic aryl groups.		
27. With concentrated sulphuric acid, glycol undergoes intermolecular dehydration to give cyclic compound					
a) diethylene glycol	b) dioxin	c) paraldehyde	d) glyoxal		
28. Glycerol when heated	l with conc. H ₂ SO ₄ gives				
a) allyl alcohol b)	propyl alcohol	c) acrolein	d) propylene		
29. Glycerose is a mixture of					
a) glyceric acid + dihydroxy acetone		b) glyceraldehyde + dihydroxy acetone			
c) glyceraldehyde + glyceric acid		d) dihydroxy acetone + mesoxalic acid			
30. Which is the group that decreases the acid strength of phenol?					
$a) - NO_2$	b) - CN-	c) - NH ₂	d) both (a) and (b)		
31. Which of the following	ng has an offensive odour?				

d) Baeyer's reagent

c) NaHCO₃ (aqueous)

46. The correct order of	reactivity of alcohol	l during dehydration is			
a) primary > secondary > tertiary		b) primary < secondary < tertiary			
c) tertiary < secondary < primary		d) secondary < tertiary < primary.			
47. Ethers in the presence of atmospheric oxygen oxidises to give hydroperoxides and dialkyl peroxides					
such a spontaneous react	tion by atmospheric	oxygen is called			
a) auto oxidation	b) acylation	c) alkylation d) dehydration.			
48. Phenol is less acidic	than				
a) ethanol	b) o-nitrophenol	c) o-methyl phenol d) m-chlorophenol			
49. order of reactivity of	alcohol towards so	dium metal is			
a) primary < secondary >	> tertiary	b) primary > secondary > tertiary			
c) primary < secondary <	< tertiary	d) primary > secondary < tertiary			
50. On oxidation of an a	lcohol gives an alde	thyde having the same number of carbon atoms and that of			
alcohol is					
a) 1° alcohol	b) 2° alcohol	c) 3° alcohol d) None			
51. Oxidation of glycero	ol using bismuth nitra	rate gives			
a) Tartaric acid	b) Mesoxalic	acid c) Oxalic acid d) Glyceric acid			
52. The number of prima	ary alcoholic groups	s in glycerol is			
a) 0	b) 1	c) 2 d) 3			
53. Ethylene glycol is de	ehydrated to diethyle	ene glycol by			
a) conc.H ₃ PO ₄	b) conc. H ₂ SO ₄	c) anhy. ZnCl ₂ d) heat at 773K			
54. The test used to disti	nguish wish 1°,2° ar	nd 3° alcohol is			
a) Lucas test	b) Victor Meyer's	c) dehydrogenation d) all the above			
55. The ultimate product obtained when glycerol reacts with oxalic acid at 533K is					
a) formic acid	b) glycerol oxalate	e c) allyl alcohol d) acrolein			
56. The reaction between phenol and benzoyl chloride is the present of sodium hydroxide is named as					
reaction.					
a) Cannizaro	b) Reimer-Tiemann	c) Kolbe's d) Schotten-Baumann			
57. Ethanol and methoxy	y methane are				
a) chain isomers	b) position isomers	c) functional isomers d) metamers			
58. Williamson's synthe	sis is an example of				
a) nucleophilic addition.		b) electrophilic addition.			
c) electrophilic substitution.		d) nucleophilic substitution.			
59. Ether is formed when alkylhalide is treated with sodium alkoxide, this method is known as					
a) Hoffmann reaction.		b) williamson's synthesis			
c) Wurtz synthesis		d) Kolbe's reaction.			

d) 2,4,6 trinitro benzoic acid.

c) 2,4,6 trinitro phenol

60. A compound that undergoes bromination easily is

a) benzoic acid

b) phenol

c) benzene

d) toluene

Answer the following questions - Book Back

1. Identify the product (s) is / are formed when 1 – methoxy propane is heated with excess HI. Name the mechanism involved in the reaction

$$\mathrm{CH_3} - \mathrm{O} - \mathrm{CH_2} - \mathrm{CH_2} - \mathrm{CH_3} + 2\mathrm{HI} \xrightarrow{\phantom{H\mathrm{I}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}}\phantom{\mathrm{HI}\phantom{\mathrm{HI}}\phantom{$$

1 – methoxy propane

Methyl iodide

1 – iodo propane

The reaction involves nucleophile substitution reaction mechanism (S_N1)

2. Draw the major product formed when 1-ethoxyprop-1-ene is heated with one equivalent of HI

$$C_2H_5 - O - CH = CH - CH_3 + HI \longrightarrow C_2H_5I + HO - CH = CH - CH_3$$

1-ethoxyprop-1-ene prop-1-ene-1-ol

- 3. Suggest a suitable reagent to prepare secondary alcohol with identical group using Grignard reagent.
 - To prepare secondary alcohol from Grignard reagent, aldehyde other than formaldehyde must be taken.
 - A suitable reagent to prepare secondary alcohol with identical group using Grignard reagent is ethanal

$$\begin{array}{c} H \\ I \\ CH_3 \text{-} C = O \text{ + } CH_3 \text{MgBr} \\ \rightarrow H \text{-} \begin{array}{c} CH_3 \\ - O \text{-} \text{ MgBr} \end{array} \xrightarrow{H_2O/H^+} \begin{array}{c} CH_3 \\ - OH \end{array}$$

4. What is the major product obtained when two moles of ethyl magnesium bromide is treated with methyl benzoate followed by acid hydrolysis.

5. Predict the major product, when 2-methyl but -2-ene is converted into an alcohol in each of the following methods.

7. Can we use nucelophiles such as NH₃, CH₃O⁻ for the Nucleophilic substitution of alcohols

Moderately and strong nucleophile such as NH_3 , CH_3O^- cannot be used for nucleophilic substitution, because they undergoes protonation to form NH_4^+ , CH_3OH which would be no longer nucleophile

8. Is it possible to oxidise t – butyl alcohol using acidified dichromate to form a carbonyl compound.

- Yes it is possible to oxidise t butyl alcohol using acidified dichromate to form a carbonyl compound
- Tertiary butyl alcohol do not undergo oxidation reaction under normal conditions, but at elevated temperatures, under strong oxidising agent like acidified dichromate cleavage of C – C bond takes place to give a mixture of carboxylic acid like formic acid and acetic acid

9. What happens when 1-phenyl ethanol is treated with acidified KMnO₄.

$$\begin{array}{c} OH \\ CH \\ CH_3 \end{array} \qquad \begin{array}{c} KMnO_4 \\ \hline (0) \end{array} \qquad \begin{array}{c} O \\ CH_3 \end{array} + H_2O \end{array}$$

10. Write the mechanism of acid catalysed dehydration of ethanol to give ethene

Primary alcohol undergoes dehydration by E_2 mechanism

$$CH_3 - CH_2 - OH \xrightarrow{H_2SO_4} CH_2 = CH_2$$

Step 1: Protonation of ethanol to form ethyl oxonium ion

Step 2: Elimination of water molecule to form ethene

$$\begin{array}{c|c} OH & ONa \\ & | & | \\ 2\,CH_3-C-CH_2-CH_2-CH_3 \xrightarrow{Na-metal} 2\,CH_3-C-CH_2-CH_2-CH_3+H_2 \uparrow \\ & | & | \\ CH_3 & CH_3 \\ \text{(2-methyl-pentan-2-ol)} & \text{(Sodium alkoxide)} \end{array}$$

Step -3

$$\begin{array}{c|c} O-Na & O-CH_2-CH_3\\ | & | \\ CH_3-C-CH_2-CH_2-CH_3+CH_3-CH_2-CH_2-Br \xrightarrow{\Delta} CH_3-C-CH_2-CH_2-CH_3+NaBr\\ | & | \\ CH_3\\ (2-methyl-pentan-2-ol) & CH_3\\ (2-ethoxy-2-methyl pentane) \end{array}$$

14. Write the structure of the aldehyde, carboxylic acid and ester that yield 4- methylpent -2- en -1- ol.

Aldehyde that yields 4 - methylpent -2 - en -1 - ol

$$\label{eq:ch3} \begin{split} \mathrm{CH_3} - \mathrm{CH} - \mathrm{CH} &= \mathrm{CH} - \mathrm{CHO} \\ | \\ \mathrm{CH_3} \end{split}$$

Carboxylic acid that yields 4 - methylpent -2 - en -1 - ol

$$\mathrm{CH_3} - \mathrm{CH} - \mathrm{CH} = \mathrm{CH} - \mathrm{COOH}$$

$$\mid$$

$$\mathrm{CH_3}$$

Ester that yields 4 - methylpent -2 - en -1 - ol

$$\begin{aligned} \mathrm{CH_3} - \mathrm{CH} - \mathrm{CH} &= \mathrm{CH} - \mathrm{COOH} \\ | \\ \mathrm{CH_3} \end{aligned}$$

15. What is meta merism? Give the structure and IUPAC name of metamers of 2-methyoxy Propane

It is special type of isomerism in which molecules with same molecular formula and functional group differs only in the number of atoms on either side of functional group.

Metamers of 2-methyoxy Propane

(i)
$$CH_3 - O - CH_2 - CH_2 - CH_3$$
: 1-methoxy propane

(ii)
$$CH_3 - CH_2 - O - CH_2 - CH_3$$
: Ethoxy ethane

16. How are the following conversions effected

i) benzylchloride to benzylalcohol

$$C_6H_5CH_2CI \xrightarrow{aqNaOH} C_6H_5CH_2OH + NaCl$$

Benzylchloride benzylalcohol

22400 cm³ of methane is produced from X g of alcohol

X g of alcohol =
$$\frac{0.44 \times 22400}{112}$$
 = 88g

Molar mass of alcohol is 81 g

Subtract the mass of hydroxyl group from it = 88 - (16 + 1) = 71 g

Number of carbon can be possible with this molar mass is 5 which comprises of 60 g and the rest mass is hydrogen. So the formula of alcohol is $C_5H_{11}OH$

19. Complete the following reactions

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$$C_6H_5COCI$$
 OH
 OH

(ii)
$$C_6H_5 - CH_2CH(OH)CH(CH_3)_2 \xrightarrow{Conc H_2SO_4}$$

A - Phenyl benzoate, B - P - nitro phenyl benzoate

20. Phenol is distilled with Zn dust followed by friedel – crafts alkylation with propyl chloride to give a compound B, B on oxidation gives (c) Identify A,B and C.

$$\begin{array}{c|c}
\hline
OH \\
\hline
Zn Dust \\
\hline
\hline
A \\
\hline
\end{array} + ZnO$$

$$\begin{array}{c}
\hline
\end{array} Phenol \\
\hline
\end{array} Benzene(A)$$

$$\begin{array}{c} \text{CH}_3 \\ \text{CH}_{\overline{3}} \text{C} - \text{H} \\ \\ \text{CH}_{\overline{3}} \text{C} - \text{O} - \text{O} - \text{H} \\ \\ \text{Cumene} \end{array} \begin{array}{c} \text{CH}_3 \\ \text{CH}_{\overline{3}} \text{C} - \text{O} - \text{O} - \text{H} \\ \\ \text{Cumene hydroperoxide(C)} \end{array} \begin{array}{c} \text{OH} \\ \text{CH}_3 \text{COCH}_3 \\ \text{Acetone} \\ \\ \text{Phenol} \end{array}$$

21.
$$CH_3MgBr + \longrightarrow A \xrightarrow{H_3O^+} A \xrightarrow{HBr} B \xrightarrow{Mg/ether} C \xrightarrow{HCHO/H_3O^+} D$$

Identify A,B,C,D and write the complete equation

$$CH_{3}MgBr + H_{3}C \qquad H_{3}C \qquad H_{3}C \qquad Br \qquad H_{3}C \qquad CH_{2}OH \qquad H_{3}O^{+} \qquad H_{3}C \qquad CH_{2}OH \qquad H_{3}O^{+} \qquad H_{3}C \qquad H_{3}C \qquad H_{3}O^{+} \qquad H_{3}O^$$

Compound - A : 2 - chloro - butane

Compound - B: Grignard reagent

Compound - X : 2 - butanone

Compound - Y : 3, 4 - dimethyl - hexan - 3 - ol

25. 3,3 – dimethylbutan -2-ol on treatment with conc. H₂SO₄ to give tetramethyl ethylene as a major product. Suggest a suitable mechanisms

When 3,3 – dimethylbutan -2-ol on treatment with conc. H_2SO_4 elimination occurs after carbocation , rearrangement lead to formation of tetramethyl ethylene

Step-1: protonation of 3,3-dimethylbutan-2-ol

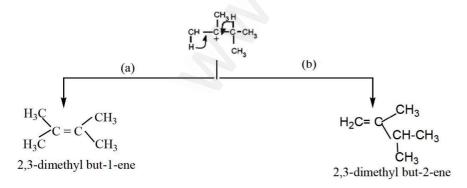
$$\begin{array}{c} \text{CH}_3 \\ \text{CH}_3 \\$$

2) Removal of a water molecule from the carbonium ion formed above

3) Conversion of 2 degree carbonium to 3 degree carbonium by methyl shift:

$$\begin{array}{c} \text{CH}_3 \\ \text{CH}_3 \\$$

4) Removal of H+ ion to form a double bond:



Additional Questions - Short Answers

1. Why lithium aluminium hydride a best reagent to prepare unsaturated alcohols.

Lithium aluminium hydride does not reduce the carbon—carbon double bond present in the carbonyl compound and hence it is a best reagent to prepare unsaturated alcohols.

2.How will you prepare ethylene glycol (or) what happens when ethylene reacts with Baeyer's reagent Hydroxylation of ethylene using cold alkaline solution of potassium permanganate (Baeyer's reagent) gives **ethylene glycol.**

$$CH_2 = CH_2 + H_2O \xrightarrow{KMnO_4} CH_2 - CH_2$$

$$CH_2 = CH_2 + H_2O \xrightarrow{KMnO_4} CH_2 - CH_2$$

$$OH OH$$

3. How will you prepare glycerol or saponification reaction

- Glycerol occurs in many natural fats and it is also found in long chain fatty acids in the form of glyceryl esters (Triglycerides).
- The alkaline hydrolysis of these fats gives glycerol and the reaction is known as saponification.

4. Why intermolecular dehydration of alcohol is not suitable for preparing mixed ethers?

If a mixture of two different alcohols is used, mixture of different ethers will be formed and they are difficult to separate.

5. What is Saytzeff's rule

During intramolecular dehydration, if there is a possibility to form a carbon – carbon double bond at different locations, the preferred location is the one that gives the more (highly) substituted alkene i.e., the stable alkene.

6.Explain Swern oxidation

- In this method, dimethyl sulfoxide (DMSO) is used as the oxidising agent, which converts alcohols to ketones / aldehydes.
- In this method an alcohol is treated with DMSO and oxalyl chloride followed by the addition of triethylamine.

- 1. Ethanol is used as an important beverage.
- 2. It is also used in the preparation of
 - a) Paints and varnishes.
 - b) Organic compounds like ether, chloroform, iodoform, etc.,
 - c) Dyes, transparent soaps.
- 3. As a substitute for petrol under the name power alcohol used as fuel for aeroplane
- 4. It is used as a preservative for biological specimens.

Ethylene glycol

- 1. Ethylene glycol is used as an antifreeze in automobile radiator
- 2. Its dinitrate is used as an explosive with DNG.

Glycerol

- 1. Glycerol is used as a sweetening agent in confectionery and beverages.
- 2. It is used in the manufacture of cosmetics and transparent soaps.
- 3. It is used in making printing inks and stamp pad ink and lubricant for watches and clocks.
- 4. It is used in the manufacture of explosive like dynamite and cordite by mixing it with china clay

Phenol

- 1) About half of world production of phenol is used for making phenol formaldehyde resin. (Bakelite).
- 2) Phenol is a starting material for the preparation of
 - i) drugs such as phenacetin, Salol, aspirin, etc.
 - ii) phenolphthalein indicator.
 - iii) explosive like picric acid.
- 3) It is used as an antiseptic-carbolic lotion and carbolic soaps.

Diethyl ether

- 1. Diethyl ether is used as a surgical anesthetic agent in surgery.
- 2. It is a good solvent for organic reactions and extraction.
- 3. It is used as a volatile starting fluid for diesel and gasoline engine.
- 4. It is used as a refrigerant.

Anisole

- 1. Anisole is a precursor to the synthesis of perfumes and insecticide pheromones,
- 2. It is used as a pharmaceutical agent.

12. Write about Test to differentiate alcohol and phenols

- i) Phenol react with benzene diazonium chloride to form a red orange dye, but ethanol has no reaction with it.
- ii) Phenol gives purple colouration with neutral ferric chloride solution, alcohols do not give such coloration with FeCl₃.
- iii) Phenol reacts with NaOH to give sodium phenoxide. Ethyl alcohol does not react with NaOH.

13. How will you prepare 1,2 – epoxyethane (oxirane) from ethylene glycol?

Ethyleneglycol undergoes dehydration at 773K and forms epoxides.

$$CH_2$$
—OH
 CH_2 —OH
 CH_2 —OH
 CH_2
 CH_2
 CH_2

14. How will you prepare ethanal (acetaldehyde)from ethylene glycol?

When heated with dilute sulphuric acid (or) anhydrous ZnCl₂ under pressure in a sealed tube, ethylene glycol undergoes dehydration to gives acetaldehyde.

15. How will you prepare 1,4- dioxane from ethylene glycol?

When distilled with Conc. H₂SO₄ glycol losses two molecules of water and forms dioxane

16. How will you prepare nitroglycerine from glycerol (or) nitration reaction of glycerol?

Glycerol reacts with nitric acid in the presence of sulphuric acid to form TNG (nitroglycerine).

$$\begin{array}{c|c} \text{CH}_2\text{OH} & \text{CH}_2\text{NO}_2 \\ \hline \\ \text{CHOH} & & \text{Chno}_3 \\ \hline \\ \text{CH}_2\text{OH} & & \text{Ch}_2\text{SO}_4 \\ \hline \\ \text{CH}_2\text{NO}_2 \\ \hline \\ \text{CH}_2\text{NO}_2 \\ \hline \end{array}$$

22. Write a note on coupling reaction of phenol or dye test of phenol

Phenol couples with benzene diazonium chloride in an alkaline solution to form p-hydroxy azobenzene(a red orange dye).

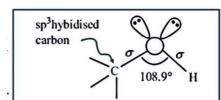
23. Write a short note on Riemer Tiemann Reaction

- On treating phenol with CHCl₃ /NaOH, a -CHO group is introduced at ortho position.
- This reaction proceeds through the formation of substituted benzal chloride intermediate.

Additional Questions - Long answers

1. Write about Structure of the functional group of alcohol.

The structure of -O - H group which is attached to a sp³ hybridised carbon is similar to the structure of -O-H group attached to a hydrogen in water. i.e., 'V' shaped.



- In such alcohols, one of the sp^3 hybridised orbital of oxygen linearly overlap with the sp^3 hybridised orbital of carbon to form a C-0, ' σ ' bond and another sp^3 hybridised orbital linearly overlap with 1s orbital of hydrogen to form a O-H, ' σ ' bond.
- The remaining two sp³ hybridised orbitals of oxygen are occupied by two lone pairs of electrons.

• Due to the lone pair – lone pair repulsion, the C - O - H bond angle in methanol is reduced to 108.9° from the regular tetrahedral bond angle of 109.5° .

2. How will you differentiate primary, secondary and tertiary alcohols by Lucas test

When alcohols are treated with Lucas agent(a mixture of concentrated HCl and anhydrous ZnCl₂) at room temperature

- 1) Tertiary alcohols react immediately to form a turbidity
- 2) Secondary alcohols react within 10 minutes to form a turbidity
- 3) Primary alcohols do don't give turbidity at room temperature but only on heating

3° Alcohol

$$(CH_3)_3COH \xrightarrow{Conc.HCl} (CH_3)_3C - Cl + H_2O$$

2° Alcohol

$$(CH_3)_2CHOH \xrightarrow{Conc.HCl} (CH_3)_2CH - Cl + H_2O$$

1° Alcohol

$$CH_3CH_2OH \xrightarrow{Conc.HCl} CH_3CH_2Cl + H_2O$$

3. How will you differentiate primary, secondary and tertiary alcohols by Victor's meyer test

This test is based on the behaviour of the different nitro alkanes formed by the three types of alcohols with nitrous acid and it consists of the following steps.

- i) Alcohols are converted into alkyl iodide by treating it with I_2 /P.
- ii) Alkyl iodide so formed is then treated with AgNO₂ to form nitro alkanes.
- ii) Nitro alkanes are finally treated with HNO₂ (mixture of NaNO₂ / HCl) and the resultant solution is made alkaline with KOH.

Result

- 1) Primary alcohol gives red colour
- 2) Secondary alcohol gives blue colour.
- 3) No colouration will be observed in case of tertiary alcohol.

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i)From benzene sulphonic acid

Benzene is sulphonated with oleum and the benzene sulphonic acid so formed is heated with molten NaOH at 623K gives sodium phenoxide which on acidification gives phenol.

ii) From aniline

Aniline is diazotized with nitrous acid ($NaNO_2 + HCl$) at 273-278K to give benzene diazonium chloride which on further treatment with hot water in the presence of mineral acid gives phenol.

6.Starting from phenol how will you prepare the following

(i)Aniline

Phenol on heating with ammonia in presence of anhydrous ZnCl₂ gives aniline.

OH + NH₃ anhyd.
$$ZNCl_2$$
 Δ NH₂

(ii)Benzoquinone

Phenol undergoes oxidation with air or acidified K₂Cr₂O₇ with conc. H₂SO₄ to form 1,4-benzoquinone.

$$\begin{array}{c|c} & & & \\ \hline \end{array}$$

(iii)Cyclohexanol

iv) Sulphonation

Phenol reacts with con. H₂SO₄ at 280K to form o-phenol sulphonic acid as the major product. When the reaction is carried out at 373K the major product is p-phenol sulphonic acid.

v) Halogenation

Phenol reacts with bromine water to give a white precipitate of 2,4,6-tri bromo phenol.

8. Write about preparation of diethyl ether

1. Inter molecular dehydration of alcohol.

When ethanol is treated with con.H₂SO₄ at 413K to form ethers.

$$2CH_3 - CH_2 - OH \xrightarrow{H_2SO_4} CH_3 - CH_2 - O - CH_2 - CH_3$$

2. Williamsons synthesis

Ethanol reacts with alkali to form sodium ethoxide which then reacts with alkyl iodide to ether.

$$C_2H_5OH + NaOH \xrightarrow{-H_2O} C_2H_5ONa \xrightarrow{C_2H_5I} C_2H_5OC_2H_5$$

3. Methylation of alcohol

Methyl ethers can be prepared by treating an alcohol with diazomethane in presence of catalyst, fluoroboric acid.

$$C_2H_5OH + C_2H_4N_2 \xrightarrow{HBF_4} C_2H_5OC_2H_5 + N_2$$

9. How will diethyl ether react with the following

iii) Friedel Craft's reaction

Anisole undergoes Fridel Craft's reaction in presence of anhydrous AlCl₃ as a catalyst.

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